D4091-1 Work Order ID 109452 *109452* B109452 Page 1 Wednesday, November 27, 2013 2:24:41 PM Item ID: D4091-1 Accept *N900040100* Setup Start Revision ID: *NS2* Item Name: Mounting Lug *20* Start Date: 11/18/2013 **Start Qty: 20.00 Cust Item ID:** Req'd Qty: 20.00 *20* **Required Date:** 11/21/2013 **Customer:** Reference: Run Date: 13/1/ Tooling: Process Plan: Date: Approvals: QC: Date: SPC (Y/N): Date: Sequence ID/ Operation Set Up/ Tool ID Reject Tool # Plan Accept Reject Insp. Work Center ID **Description Run Hours** Code **Qty** Number **Qty** Stamp Draw Nbr **Revision Nbr** D4091 À 3100 0.00 *100* CX 13/1/27 Bandsaw 0.00 Memo Jeaspa Bandsaw CUT BLANK 1.450" LONG 0.00 CL 13/11/27 (20) 0.00 MACHINE AS PER FOLIO-PA920 AND DWG HAAS CNC vertical machine #1 FOLIO REV: DWG REV:

SEBURR

cosece P/O meter P/0:22223

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Item ID:	D4091-1		. Miles	Accept	*N900	040	100)* ፡	Setup Sta	art *\	IS1*
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Work Orde Wednesday, Nov				*1094	452*							Page 3
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Identify as per dwg & Stock Location:_

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170
Packaging

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13/12/16 (20) DAS 32 989

Packaging

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,Picklist Print

Wednesday, November 27, 2013 2:24:40 P

Page 1

Work Order ID:

109452

Parent Item:

D4091-1

Parent Item Name: Mou

Mounting Lug

Start Date: 11/18/2013

Required Date: 11/21/2013

Start Qty: 20.00

Required Qty: 20.00

Comments:

IPP REV :A NEW ISSUE 10-03-31 JLM VERIFIED BY:EC

Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D4091-1

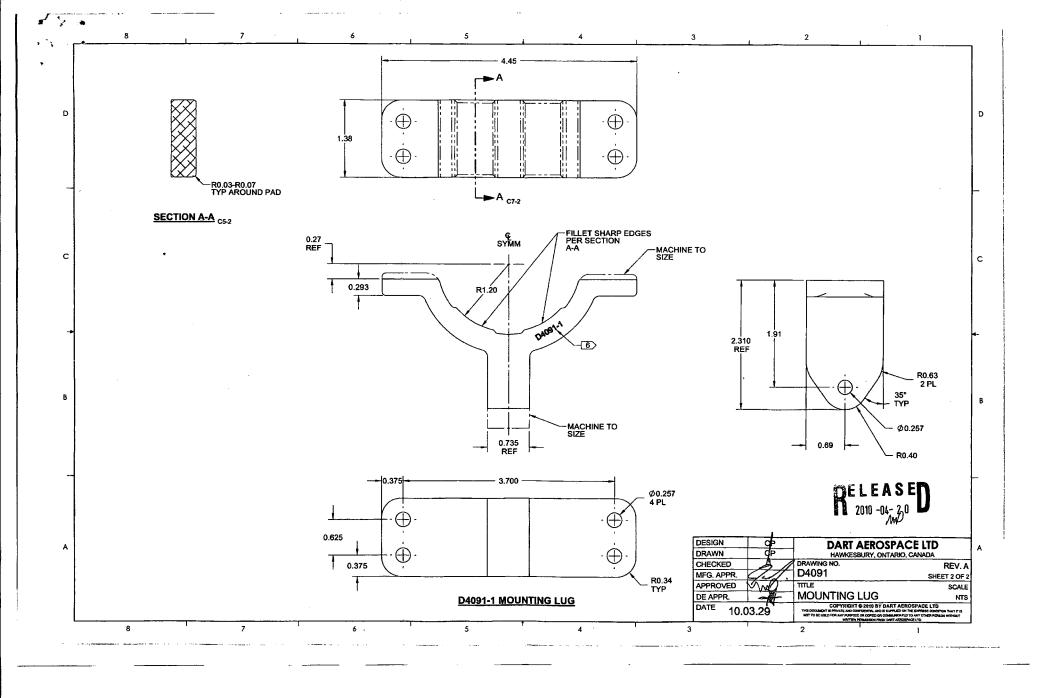
13-11-25

D4091-1 MOUNTING LUG

NOTES:
1) MATERIAL: MAKE FROM D2423 EXTRUSION
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: ENGRAVE PART NUMBER TO A DEPTH OF 0.010 ± 0.005 IN THIS LOCATION WITH A TOOL TIP RADIUS OF 0.015 ± 0.005

					- 1			
Α	NEW IS	SUE		CP	10.03.29			
REV.			DESCRIPTION	BY	DATE			
DESIGN	4	C#	DART AEROSP	ACE L	ID			
DRAWN	1	CP	HAWKESBURY, ONTA					
CHECK	ED	31	DRAWING NO.		REV. A			
MFG. A	PPR.		D4091		SHEET 1 OF 2			
APPRO	VED	AND	TITLE		SCALE			
DE APP	R.		MOUNTING LUG		NTS			
DATE	10.0	3.29	COPYRIGHT © 2010 BY DART AEROSPACE LTD THE DOCUMENT IS PRIVATE ARE COMPROTING AND SUMPLED ON THE COMPRES CONSTRUCTION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OF CONSTRUCTION TO THE OTHER PROCESS WITHOUT					

В





20 Terry Fox Drive Vankleek Hill, Ontario K0B 1R0, Canada

Received by _____

Tel: (613) 678-3957 Fax: (613) 678-3956

Delivery Slip No.:

19337

Date:

Dec 04, 2013

Page:

1

Thank you for your order!

Sold to:		Ship to:	
Dart Aeros Att. Michea 1270 Aberd Hawkesbur	l Gregoire	Dart Aerospace Ltd. Att. Micheal Gregoire 1270 Aberdeen Street Hawkesbury, Ontario K6A 1K7	
Order No.:	22223	Sold By: Dewar, Eric	
Shipped By:	your truck	Ship Date:	

Description	. Unit	Ordered quantity	Shipped quantity	Backorder quantity
D4091-1 Lug as per drawing D4091 Rev.A	Each	20	20	
	1			
The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.				



20 Terry Fox Drive, Vankleek Hill, Ontario KOB 1R0 Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

SHIPPED TO:

Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, Ont.

same

K6A 1K7

QUANTITY

PART NUMBER

PART NAME

P.O. NUMBER

20

D4091-1

Lug

22223

MATERIAL: supplied by DART B87953

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

Shigi Walz

Vankleek Hill, December 4, 2013